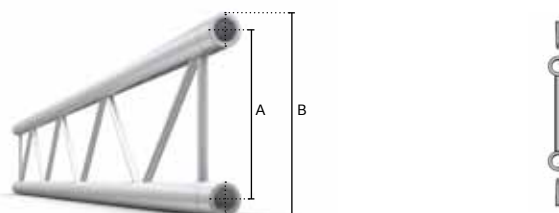


# M290 Heavy-Duty

- Certified 48mm tube heavy-duty M290 series truss range
- Keystone system used within PA & Rigging Towers & Roofs
- Durable construction with diagonal anti-twist end brace
- Fast connection for quick, simple and secure assembly
- Great free-span & loading characteristics (up to 20m / 65.61 ft)
- Connection kit supplied with every truss length & junction
- Compatible with 200/400/500/600 series cell clamps
- Compatible with Xtruss accessories
- Powder coat colour finish available on request

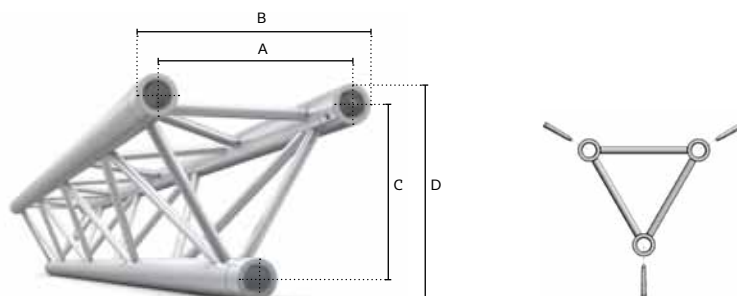
## DUO



### M290V

	Main Chords	Diagonals	Alloy	A	B	Coupler
<b>BTV</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCB
<b>BTVF</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCF
<b>BTUV</b>	48x3 (1.89x0.12)	20x2 (0.78x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCU

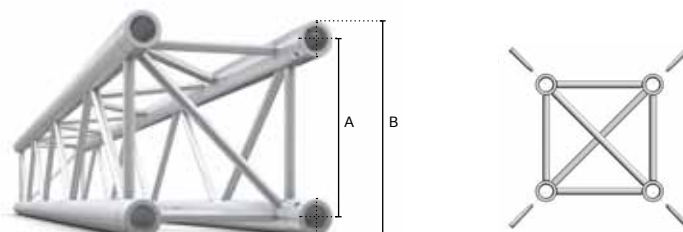
## TRIO



### M290V

	Main Chords	Diagonals	Alloy	A	B	C	D	Coupler
<b>STV</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	207 (8.15)	255 (10.04)	CCB
<b>STVF</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	207 (8.15)	255 (10.04)	CCF
<b>STVU</b>	48x3 (1.89x0.12)	20x2 (0.78x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	207 (8.15)	255 (10.04)	CCU

## QUATRO



### M290V

	Main Chords	Diagonals	Alloy	A	B	Coupler
<b>QTV</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCB
<b>QTVF</b>	48x3 (1.89x0.12)	16x2 (0.62x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCF
<b>QTVU</b>	48x3 (1.89x0.12)	20x2 (0.78x0.08)	EN - AW 6082 T6	240 (9.44)	288 (11.34)	CCU

## STANDARD LENGTHS AND WEIGHTS AVAILABLE

	m (ft)	0.50 (1.64)	1.00 (3.28)	1.50 (4.92)	2.00 (6.56)	2.50 (8.20)	3.00 (9.84)	4.00 (13.12)	5.00 (16.41)
<b>DUO</b>	kg (lbs)	1.70 (3.9)	3.10 (6.83)	4.30 (9.57)	5.70 (12.57)	6.90 (15.21)	8.20 (18.07)	10.70 (23.7)	13.30 (29.34)
<b>TRIO</b>	kg (lbs)	2.90 (6.39)	5.00 (11.02)	7.10 (15.65)	9.30 (20.50)	11.40 (25.13)	13.50 (29.76)	18.00 (39.68)	22.00 (48.50)
<b>QUATRO</b>	kg (lbs)	4.10 (9.04)	7.00 (15.43)	9.90 (21.83)	12.50 (27.56)	15.50 (34.17)	18.30 (40.35)	24.00 (52.91)	29.70 (65.48)

Connection material (pins/clips/couplers) and packaging are not included in above weights

### M290V DUO

LOADING CHART

Span	m (ft)	3.00 (9.84)	4.00 (13.12)	5.00 (16.40)	6.00 (19.69)	7.00 (22.97)	8.00 (26.25)	9.00 (29.53)
<b>Centre Point Load (CPL)</b>	kg (lbs)	666.90 (1470.26)	664.40 (1464.75)	648.80 (1430.36)	538.30 (1186.75)	459.00 (1011.92)	399.20 (880.08)	352.40 (776.91)
<b>Deflection</b>	mm (in)	4.30 (0.17)	10.10 (0.40)	19.30 (0.76)	27.90 (1.10)	38.00 (1.50)	49.70 (1.96)	63.10 (2.48)
<b>Third Point Load (TPL)</b>	kg (lbs)	333.50 (735.24)	332.20 (732.37)	330.90 (729.51)	329.60 (726.64)	328.30 (723.78)	299.40 (660.06)	264.30 (582.68)
<b>Deflection</b>	mm (in)	3.60 (0.14)	8.60 (0.34)	16.80 (0.66)	29.00 (1.14)	46.10 (1.81)	63.10 (2.48)	79.90 (3.15)
<b>Quarter Point Load (QPL)</b>	kg (lbs)	222.30 (490.09)	221.50 (488.32)	220.60 (486.34)	219.70 (484.36)	218.90 (482.59)	199.60 (440.04)	176.20 (388.45)
<b>Deflection</b>	mm (in)	3.40 (0.13)	8.00 (0.31)	15.60 (0.61)	27.00 (1.06)	42.90 (1.69)	58.70 (2.31)	74.40 (2.93)
<b>Fifth Point Load (FPL)</b>	kg (lbs)	166.70 (367.51)	166.10 (366.19)	165.50 (364.86)	164.80 (363.32)	164.20 (362.00)	163.50 (360.46)	146.90 (323.86)
<b>Deflection</b>	mm (in)	3.20 (0.13)	7.70 (0.30)	15.00 (0.59)	25.80 (1.02)	41.00 (1.61)	61.20 (2.41)	78.80 (3.10)
<b>Uniformly Distributed Load (UDL)</b>	kg (lbs)	222.30 (493.38)	166.10 (111.61)	132.40 (88.97)	109.90 (73.85)	93.80 (63.03)	81.80 (54.97)	72.40 (48.65)
<b>Deflection</b>	mm (in)	2.70 (0.11)	6.30 (0.25)	12.40 (0.49)	21.40 (0.84)	34.10 (1.34)	50.90 (2.00)	72.50 (2.85)

DUO figures are based on use in vertical mode and stabilized every 1m

### M290V TRIO

LOADING CHART

Span	m (ft)	4.00 (13.12)	6.00 (19.69)	8.00 (26.25)	10.00 (32.81)	12.00 (39.37)	16.00 (52.49)	20.00 (65.61)
<b>Centre Point Load (CPL)</b>	kg (lbs)	700.50 (1544.34)	459.80 (1013.68)	337.30 (743.62)	262.10 (577.83)	210.50 (464.07)	142.80 (314.82)	98.70 (217.59)
<b>Deflection</b>	mm (in)	10.60 (0.42)	24.00 (0.94)	43.10 (1.70)	68.00 (2.68)	99.20 (3.91)	182.00 (7.17)	295.60 (11.64)
<b>Third Point Load (TPL)</b>	kg (lbs)	525.40 (1158.31)	344.90 (760.37)	253.00 (557.77)	196.60 (433.43)	157.90 (348.11)	107.10 (236.11)	74.00 (163.14)
<b>Deflection</b>	mm (in)	13.50 (0.53)	30.50 (1.20)	54.30 (2.14)	85.00 (3.35)	122.70 (4.83)	219.80 (8.65)	346.70 (13.64)
<b>Quarter Point Load (QPL)</b>	kg (lbs)	350.20 (772.06)	229.90 (506.84)	168.70 (371.92)	131.00 (288.81)	105.30 (232.15)	71.40 (157.41)	49.40 (108.90)
<b>Deflection</b>	mm (in)	12.60 (0.50)	28.40 (1.12)	50.60 (1.99)	79.50 (3.13)	115.10 (4.53)	207.50 (8.17)	330.10 (12.99)
<b>Fifth Point Load (FPL)</b>	kg (lbs)	287.80 (634.49)	191.60 (422.41)	140.50 (309.75)	109.20 (240.74)	87.70 (193.35)	59.50 (131.17)	41.10 (90.60)
<b>Deflection</b>	mm (in)	13.20 (0.52)	30.10 (1.19)	53.60 (2.11)	83.90 (3.30)	121.20 (4.77)	217.40 (8.56)	343.40 (13.52)
<b>Uniformly Distributed Load (UDL)</b>	kg (lbs)	287.80 (193.39)	153.30 (103.01)	84.30 (56.65)	52.40 (35.21)	35.10 (23.59)	17.80 (11.96)	9.90 (21.82)
<b>Deflection</b>	mm (in)	10.90 (0.43)	29.80 (1.17)	53.10 (2.09)	83.30 (3.28)	120.40 (4.74)	216.00 (8.50)	341.60 (13.44)

TRIO figures are based on use in apex up/down orientation

### M290V QUATRO

LOADING CHART

Span	m (ft)	4.00 (13.12)	6.00 (19.69)	8.00 (26.25)	10.00 (32.81)	12.00 (39.37)	16.00 (52.49)	20.00 (65.61)
<b>Centre Point Load (CPL)</b>	kg (lbs)	1328.00 (2927.74)	1076.00 (2372.17)	797.70 (1758.63)	628.60 (1385.82)	514.10 (1133.40)	366.90 (808.88)	274.40 (604.94)
<b>Deflection</b>	mm (in)	10.10 (0.40)	27.90 (1.10)	49.70 (1.96)	78.20 (3.08)	113.30 (4.46)	205.00 (8.07)	327.20 (12.88)
<b>Third Point Load (TPL)</b>	kg (lbs)	664.00 (1463.87)	658.70 (1452.18)	598.30 (1319.02)	471.40 (1039.26)	385.60 (850.10)	275.20 (606.71)	205.80 (453.71)
<b>Deflection</b>	mm (in)	8.60 (0.34)	29.00 (1.14)	63.10 (2.48)	98.70 (3.89)	142.30v (5.60)	254.00 (10.00)	398.80 (15.70)
<b>Quarter Point Load (QPL)</b>	kg (lbs)	442.70 (975.99)	439.10 (968.05)	398.90 (879.42)	314.30 (692.91)	257.00 (566.59)	183.50 (404.55)	137.20 (302.47)
<b>Deflection</b>	mm (in)	8.00 (0.31)	27.00 (1.06)	58.70 (2.31)	92.00 (3.62)	132.90 (5.23)	238.00 (9.37)	375.60 (14.78)
<b>Fifth Point Load (FPL)</b>	kg (lbs)	332.00 (731.93)	329.30 (725.98)	326.70 (720.25)	261.90 (577.39)	214.20 (472.23)	152.90 (337.09)	114.30 (251.98)
<b>Deflection</b>	mm (in)	7.70 (0.30)	25.80 (1.02)	61.20 (2.41)	97.40 (3.83)	140.50 (5.53)	250.80 (9.87)	394.30 (15.52)
<b>Uniformly Distributed Load (UDL)</b>	kg (lbs)	332.00 (223.09)	219.60 (147.56)	163.30 (109.73)	125.70 (84.47)	85.70 (57.59)	45.90 (30.84)	27.40 (60.40)
<b>Deflection</b>	mm (in)	6.30 (0.25)	21.40 (0.84)	50.90 (2.00)	96.60 (3.80)	139.40 (5.49)	249.10 (9.81)	391.7 (15.42)

**CPL** (Centre Point Load)    
 **TPL** (Third Point Load)    
 **QPL** (Quarter Point Load)    
 **FPL** (Fifth Point Load)    
 **UDL** (Uniformly Distributed Load)

All truss loading calculations are based on:

Truss supported or suspended at both ends • Static loadings only • Loads applied in the node points • Self-weight of the truss is included in all listed load capacities • Spans made of different truss lengths • Interaction of bending moment and shear force at connector is considered • Structural analysis based on EN 1999 • All loading data should be multiplied by 0.85 to comply with BS 7905-2 and ANSI E1.2-2006 • For any other application, or in case of an assembled structure, contact Milos or a structural engineer • Safety factors used: self-weight 1.35 / variable loads 1.5